

# APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE 03207

SHEET 1 OF 1

DWG NO. 646.2900

REV: N/C

PREPARED BY PB

DATE: 08/29/11

EFFECT ON DWG  
☐ INC. ☒ UNINC.

DWG TITLE: DEFLECTOR

APPROVED BY:

ENGR

MFG

QC

EFF:

CURRENT ORDER

TRANSACTION CODES (TC):  
A-ADD C-CREATE  
R-REVISE D-DELETE

REASON: ADDED ALTERNATE BASE MATERIAL

## SHEET 1, ZONE A2, NOTE 1 IS:

### NOTES:

1

MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9 OR AMS-QQ-A-250/12

2

FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2,  
COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER;  
PRIME IAW MIL-P-23377J TYPE I CLASS N

3. DEBURR AND BREAK ALL SHARP EDGES

4. IDENTIFY IAW MPP-120

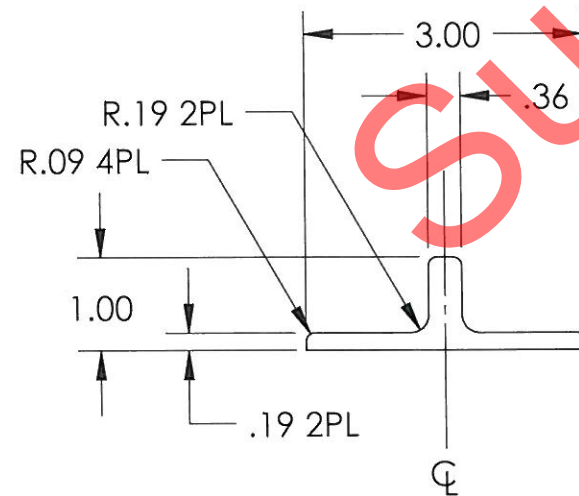
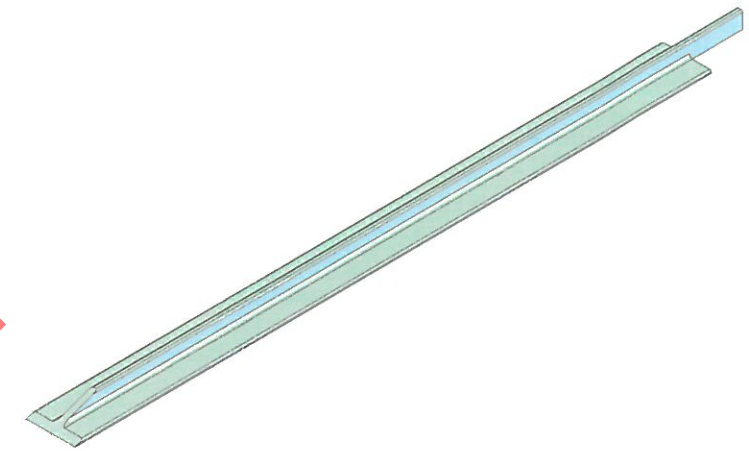
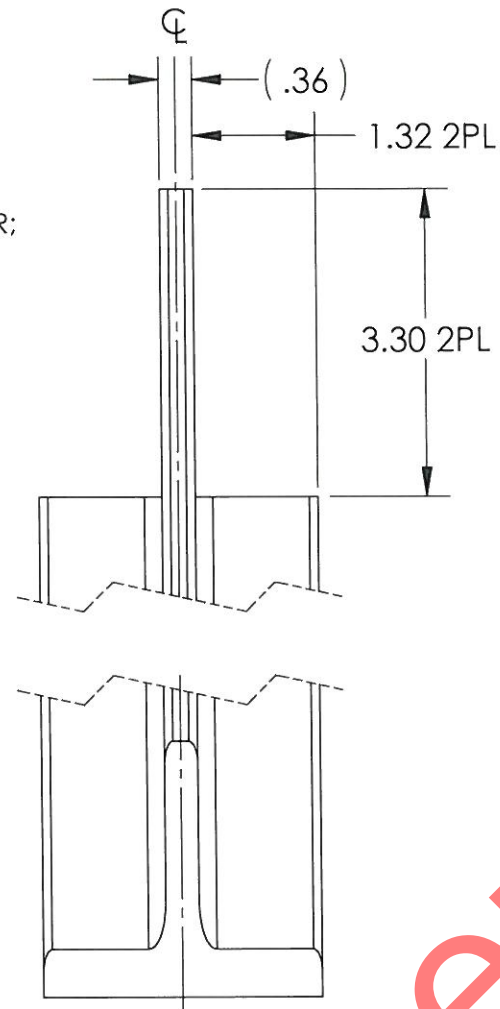
F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				<input type="checkbox"/> MDL <input type="checkbox"/> INSTALL INSTRUC <input type="checkbox"/> ICA <input type="checkbox"/> BOM		
				CHANGE CATEGORY <input type="checkbox"/> MAJOR <input checked="" type="checkbox"/> MINOR		
				DER REVIEW REQUIRED <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		

1 2 3 4 5 6 7 8

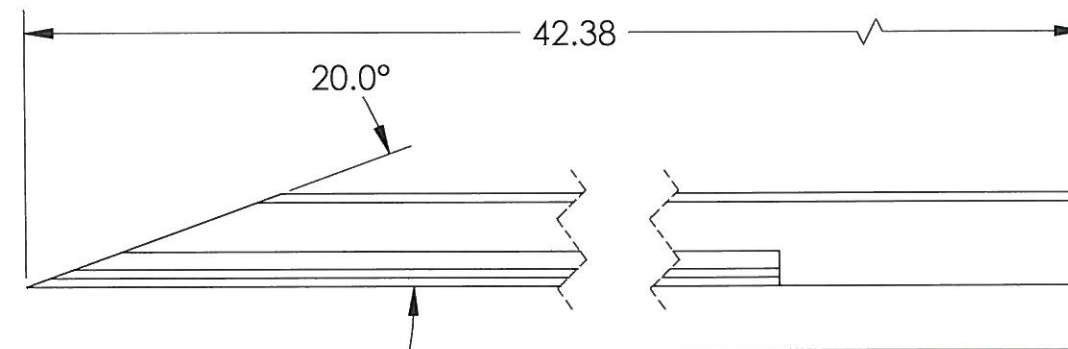
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NOTES:

- 1 MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2, COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER; PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



646.2910



UNINCORPORATED ECN(s)

03207

646.2910		DEFLECTOR	1	2
FIND #	PART #	DESCRIPTION	MAT'L	SPEC.
PARTS LIST				
QTY	APICAL INDUSTRIES			
NEXT ASSY (S)	2608 TEMPLE HEIGHTS DR.			
646.4000	OCEANSIDE, CA. 92056-3512 (760)724-5300			
ORIGINAL DATE (MO-DA-YR) DATE 05-07-08		DEFLECTOR		
DRAWN BY S. HUFF		DRAWING APPROVAL P. BRAVO		
CHECKER P. BRAVO		UNLESS OTHERWISE SPECIFIED		
DATE 05-07-08		DIMENSIONS ARE IN INCHES		
CONTRACT No.		TOLERANCES ARE:		
		2 PLACE DECIMALS ±.010		
		3 PLACE DECIMALS ±.005		
		ANGLES ±.5°		
SIZE	CAGE CODE	DWG. NO.	REV	
B	07MZ6	646.2900	N/C	
SCALE NONE			SHEET 1 OF 1	